

# Grizzly Industrial®

CORPORATE HEADQUARTERS

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## Introducing the Grizzly Model T28522 24" Pan and Box Brake



### **MACHINE HIGHLIGHTS** (see *Machine Data Sheet* for full specifications)

- Bend sheet metal up to 24" wide, with a 0–135° brake range and 3/8" minimum reverse bend.
- 5 removable fingers for box forming and other special bending operations.
- Finger sizes: 1", 2", 3", 8", 10".
- Maximum height of pan/box sides: 2".
- Maximum thickness for mild steel: half-width: 18 gauge, full-width: 20 gauge.
- Weighs approximately 84 lbs.

The Model T28522 is available for \$299.95 and is covered by a one-year warranty. For more information call **1-800-523-4777** or visit **www.grizzly.com**.

Due to rapidly changing market conditions our prices may be increased at any time without prior notice. Our website is updated with any changes as they occur.



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL T28522 24" PAN AND BOX BRAKE

### Product Dimensions:

Weight..... 84 lbs.  
 Width (side-to-side) x Depth (front-to-back) x Height..... 32 x 11-1/2 x 16-1/2 in.  
 Footprint (Length x Width)..... 26-1/2 x 10-1/2 in.

### Shipping Dimensions:

Type..... Wood Crate  
 Content..... Machine  
 Weight..... 110 lbs.  
 Length x Width x Height..... 34 x 14 x 19 in.  
 Must Ship Upright..... Yes

### Main Specifications:

#### Capacities

Maximum Width..... 24 in.  
 Maximum Thickness at Half Width Mild Steel..... 18 gauge  
 Maximum Thickness at Full Width Mild Steel..... 20 gauge  
 Brake Range..... 0-135 deg.  
 Minimum Reverse Bend..... 3/8 in.  
 Number of Fingers..... 5  
 Width of Fingers..... 1, 2, 3, 8, 10 in.

#### Construction

Base..... Steel  
 Bending Leaf..... Steel  
 Clamping Leaf..... Steel  
 Fingers..... Precision-Ground Steel, Hardened Edge

### Other Specifications:

Country of Origin ..... China  
 Warranty ..... 1 Year  
 Approximate Assembly & Setup Time ..... 15 Minutes  
 Serial Number Location ..... Machine ID Label  
 ISO 9001 Factory ..... Yes  
 Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... No